

# Impact of Environmental Factors on Energy Efficiency of Room Air Conditioners in India

Energy Evaluation Asia Pacific 2019  
Bangkok

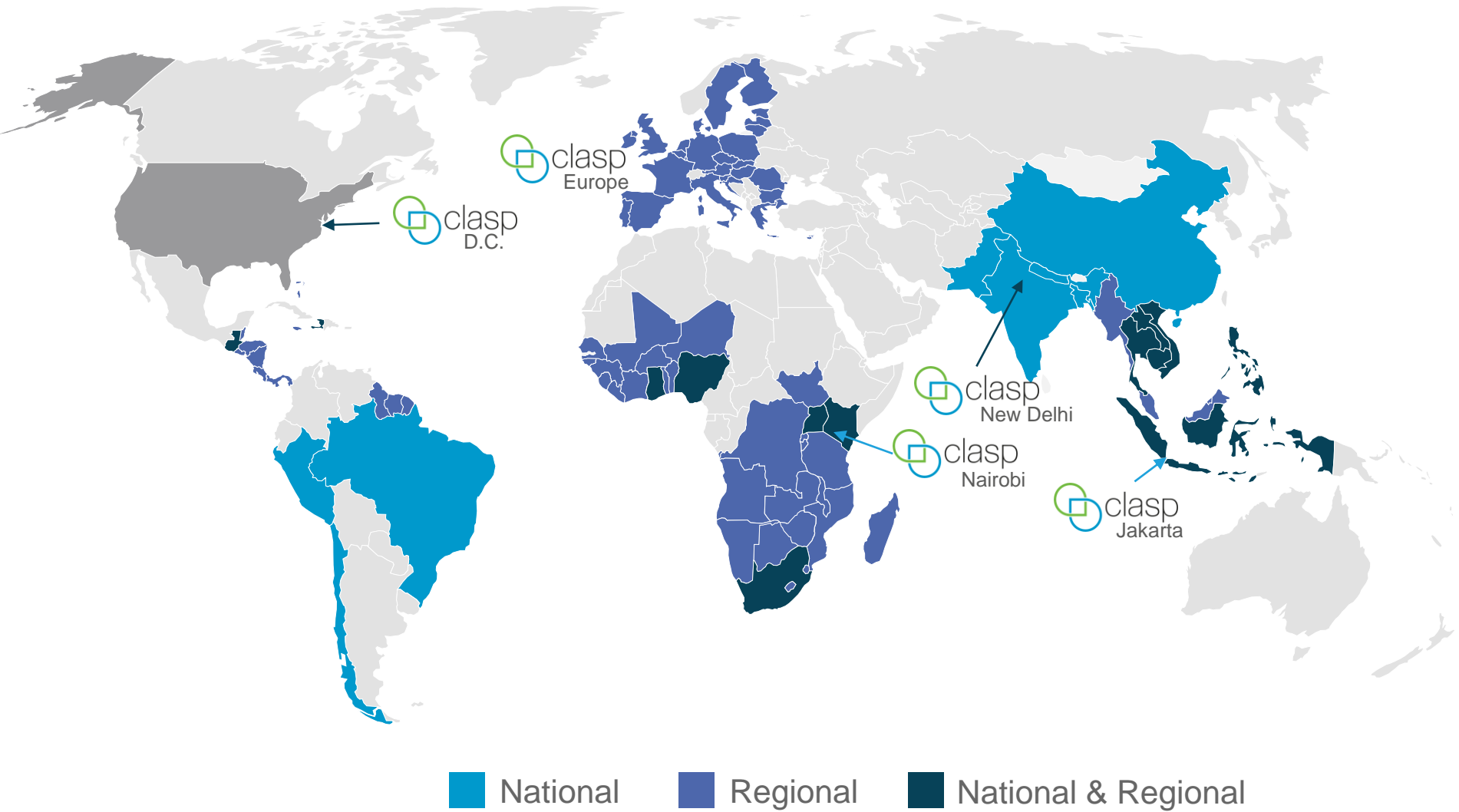
Neha Dhingra  
30<sup>th</sup> October 2019

# Accelerating our transition to a more sustainable world

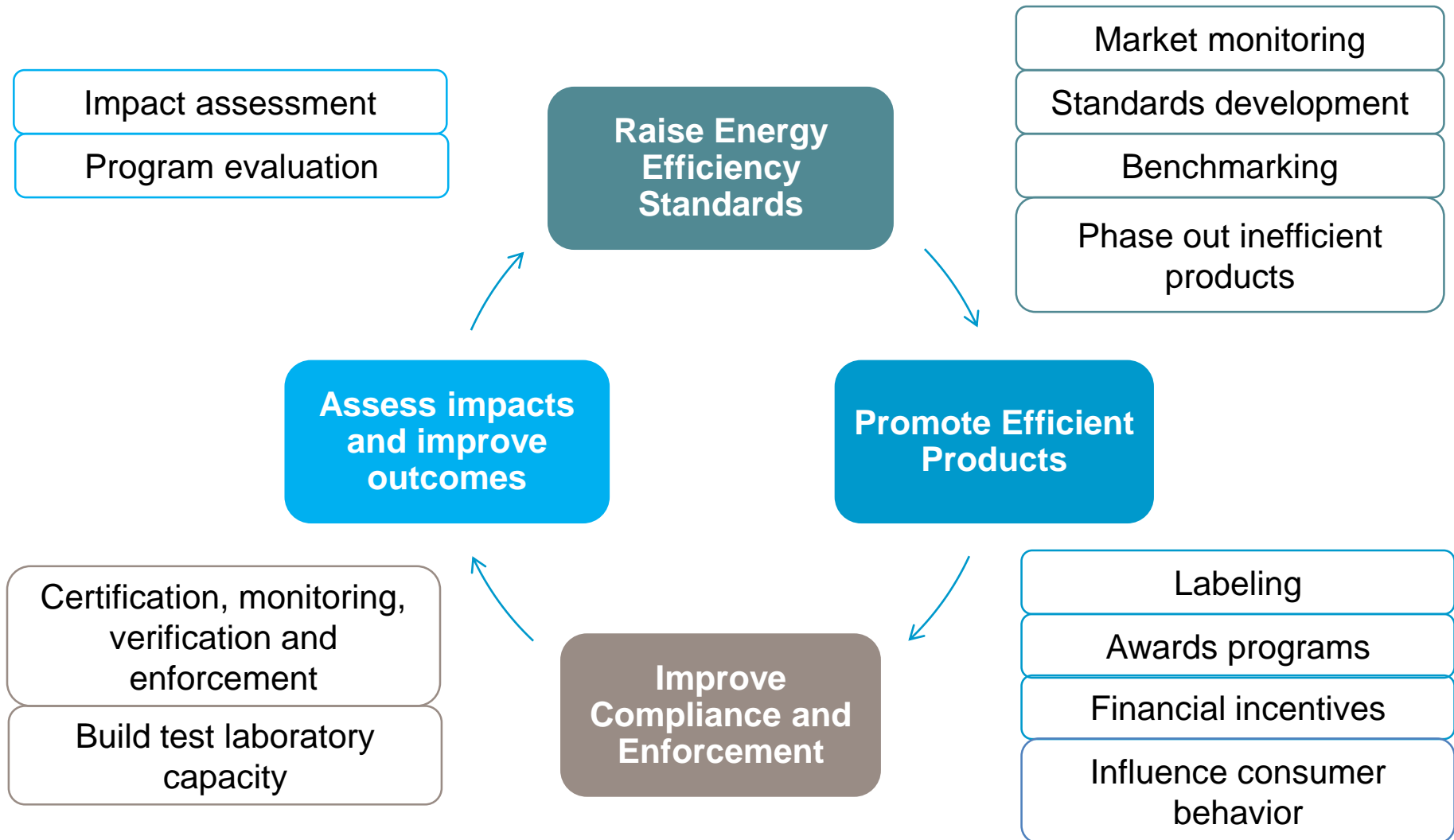
*Mission to improve the energy and environmental performance of appliances and equipment we use every day, accelerating our transition to a more sustainable world*



# Where We Work



# A holistic approach to appliance energy efficiency programs



# Introduction

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- RACs contributed 30-40% of cooling energy consumption in 2017-18
- Annual RAC sales have increased rapidly to 7.6 million in 2017 resulting in energy consumption
- India launched labeling program for RACs in 2006
- Products are tested under standard testing conditions in test labs to participate in the program
- In real life conditions, ACs are exposed to adverse climatic conditions
- To assess the impact of environmental factors on the efficiency of RACs, expose the products to climatic conditions
- Scope- Unducted single split/window AC units including fixed and variable capacity

# Approach and Methodology

- Identify national/international test standard for environmental and energy performance testing
- Identify a nationally accredited test lab for testing
- Prepare sampling plan comprising of major brands, categories, types, capacities and heat exchangers
- Following a stepwise approach for testing:

Establish baseline efficiency

Subject samples to environmental conditions (such as corrosive, dusty and saline)

Conduct performance tests again and assess change from baseline

# Environment and Efficiency Test Standards

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## Environmental Tests

- IS 9000 part XII for dust test
- IS 9000 part XI as per procedure 3 for salt mist test
- IS 9000 part VI (10 cycles) Composite temperature/humidity cyclic test

## Efficiency Tests

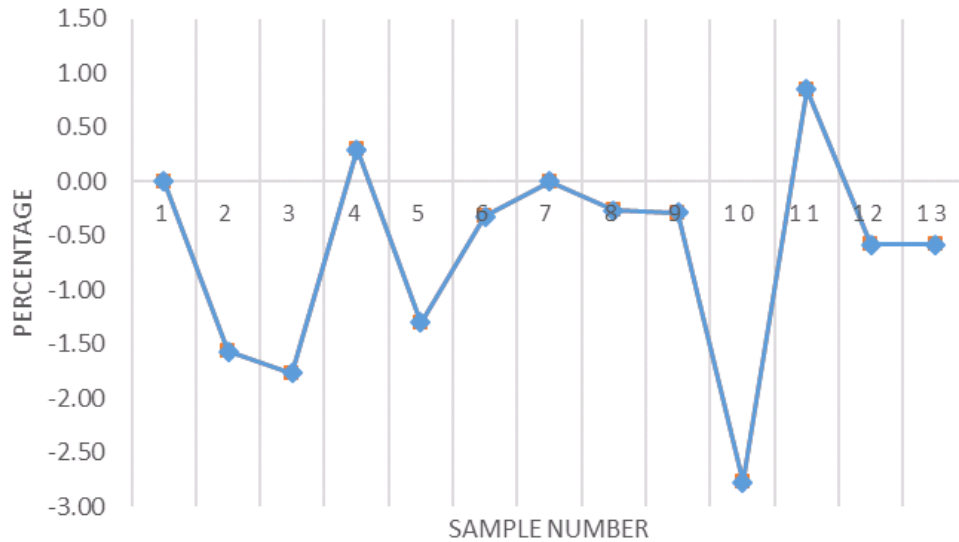
- IS 1391 part 1 for unitary ACs
- IS 1391 part 2 for split ACs

# Sampling plan

Type of test	Type of AC	Heat Exchanger	No of units
<b>Dust test</b>	Window	Copper	2
	Split (fixed speed)	Copper	2
	Split (Variable speed)	Aluminum	2
<b>Salt mist test</b>	Window	Copper	2
	Split (fixed speed)	Copper	2
	Split (Variable speed)	Aluminum	2
<b>Composite temperature/humidity cycle test</b>	Window	Copper	2
	Split (fixed speed)	Copper	2
		Aluminum	2
<b>Total Number of Samples</b>			<b>18</b>

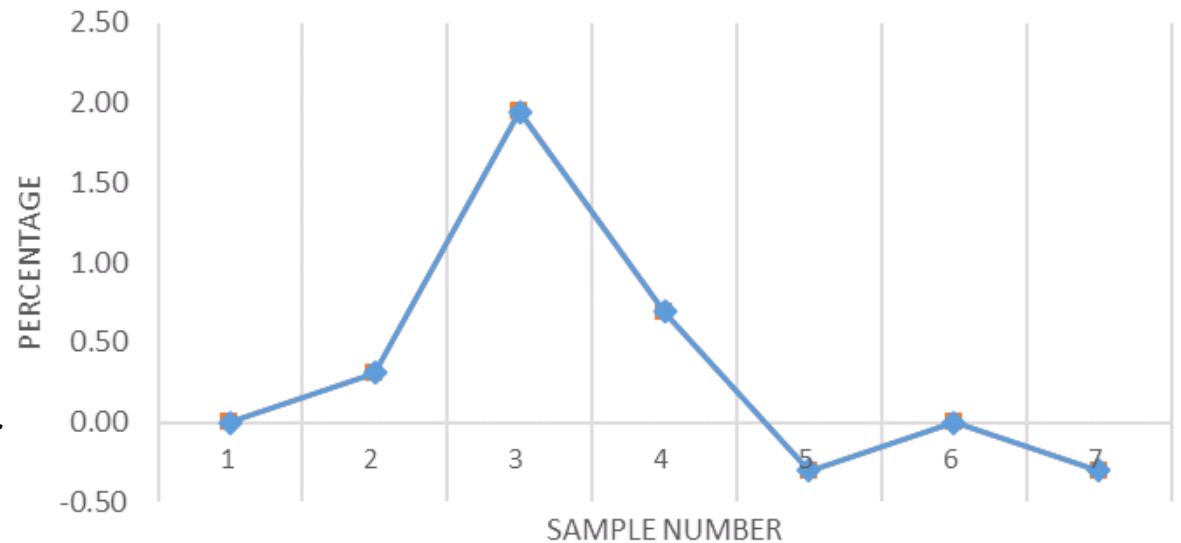


# Efficiency Variation Based on Heat exchanger

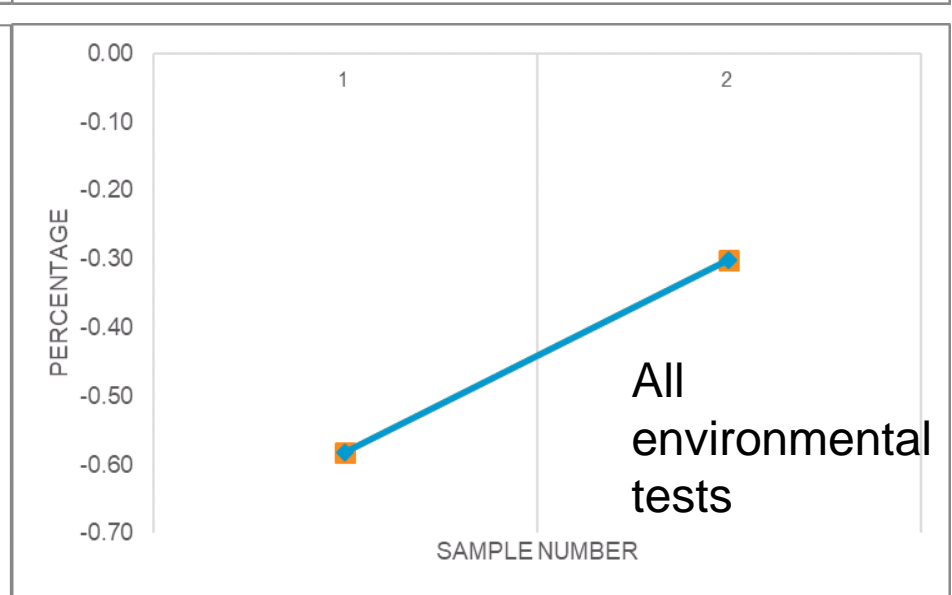
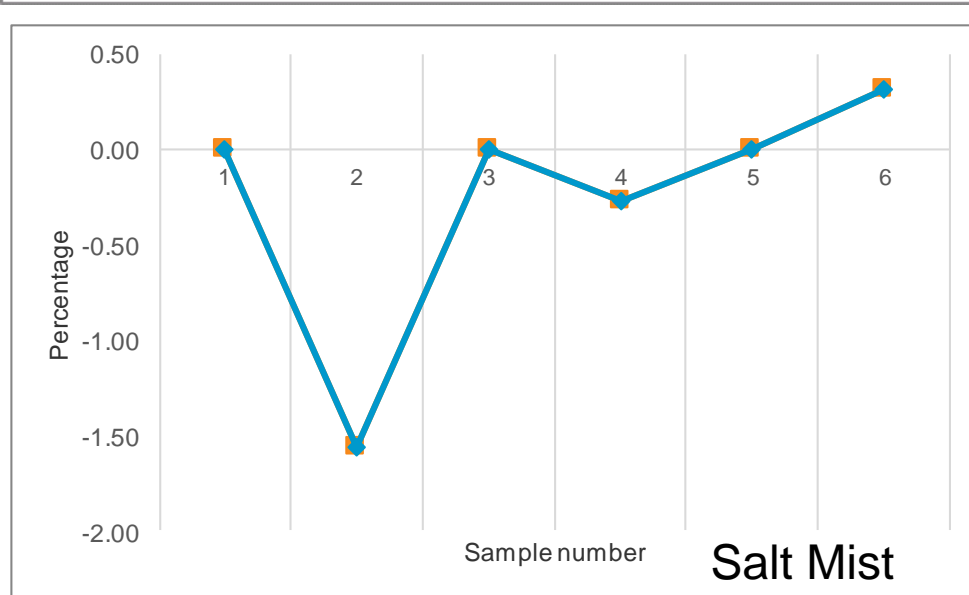
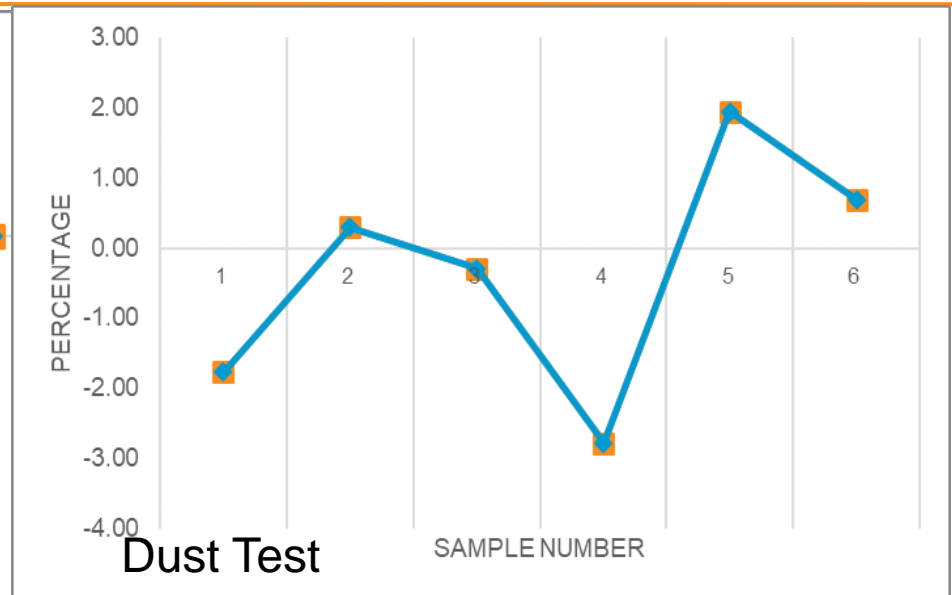
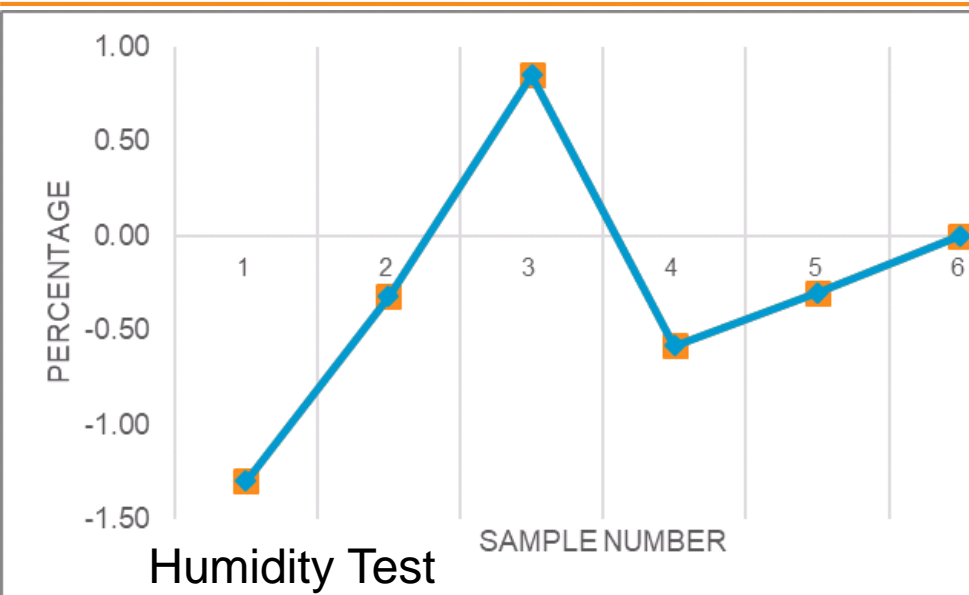


ISEER variation for copper heat exchanger

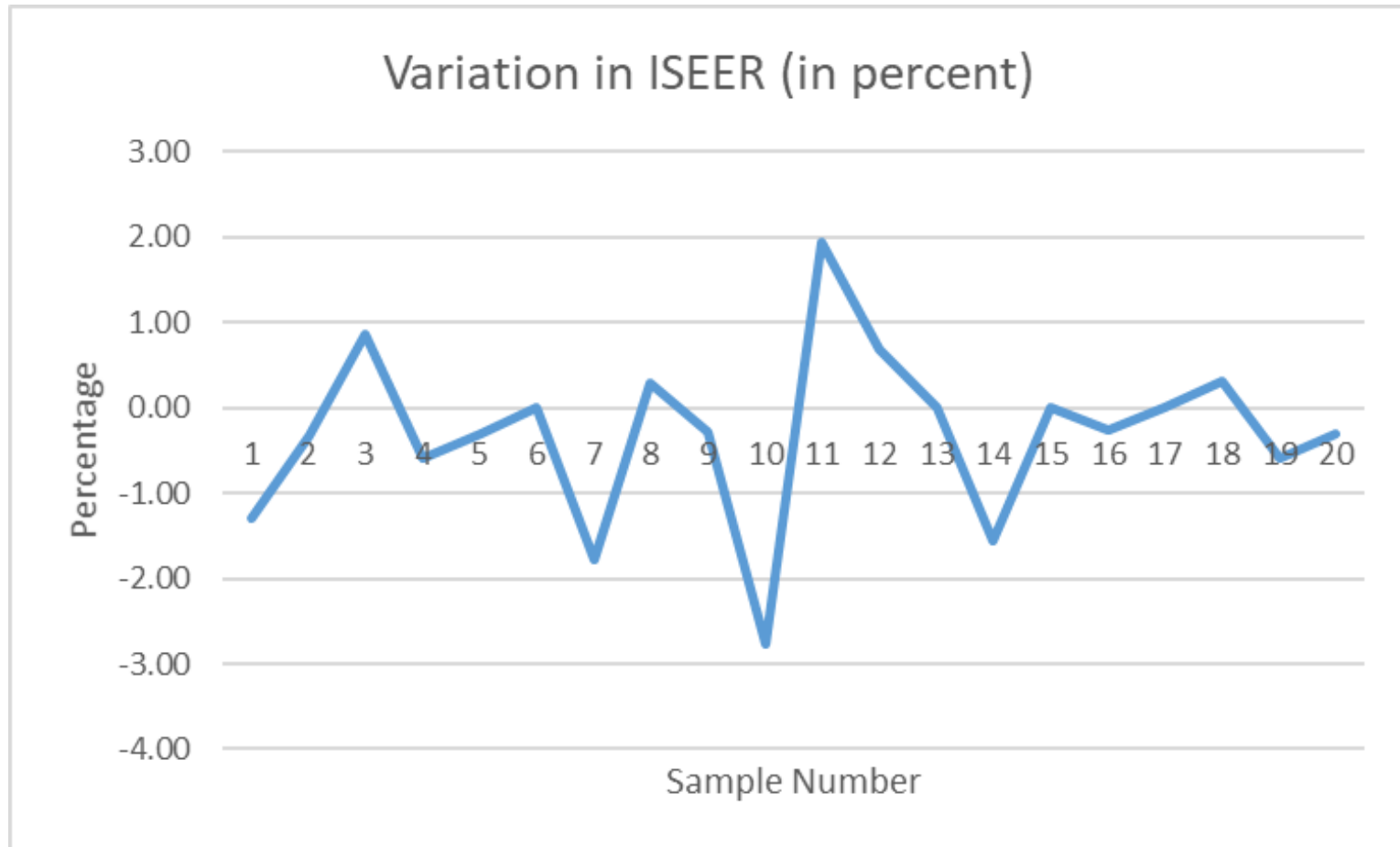
ISEER variation for aluminium heat exchanger



# Efficiency Variation Based on Environmental Factors



# Overall Efficiency Variation



# Test Results Analysis

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- Reduced cooling capacity ranged from -3.79% to 0.57%, with an average of -1.28%.
- Reduced power ranged from -5.03% to 0.76%, with an average of 0.98%.
- Reduced ISEER ranged from -2.78% to 1.95%, with an average of -0.30%.

All these variation in the values are insignificant and within the tolerance limits prescribed in BEE's labeling schedule for all ACs

# Conclusions and way forward

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- RACs performance in India not affected by short-term exposure to environmental conditions (dust, salt mist, and composite humidity) simulated in the test laboratory irrespective of the
  - type of AC
  - type of heat exchanger
  - type of tests
- Could be due to some quality measures taken by manufacturers safeguarding against environmental factors
- Can be further expanded to expose the samples to salt mist test for a prolonged duration
- Samples from the field across various climatic conditions can be tested to assess the impact on energy performance in real life situation

